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## The change in the lattice parameter of Cu nanopowders under the action of a pulsed electron beam

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**Abstract:** The paper presents the results of the investigation of copper nanopowders obtained by the electric explosion method and the effect of pulsed electron irradiation on the parameters of the crystal lattice. By the method of small-angle X-ray diffraction, it is determined that the size distribution of nanoparticles is bimodal in nature with predominant particle sizes of 25 nm and 80 nm. Copper nanopowders were irradiated on a pulsed electron accelerator with an energy of 500 keV and a beam density of 60 A/cm<sup>2</sup>. The number of pulses varied from 1 to 50. The unirradiated and irradiated copper nanopowders were photographed on an X-ray diffractometer, and a comparative analysis of irradiated and nonirradiated nanopowders was made. All the reflections in the diffractograms were indicated and all phases in the nanopowders were determined. It is shown that upon irradiation reflection on the diffractograms shifts, depending on the dose, both to the left and to the right, explanations for this effect are given. By expanding the peaks in the diffractograms, the crystallite sizes and the dependence of the dimensions on the number of pulses of the electron beam were determined. It is shown that a radiative crushing occurs at all doses.

**Keywords:** copper nanopowders; electron irradiation; structure; nanoparticle; accelerator; electron deficit.

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## 1 Introduction

Copper nanopowders are widely used to create nanostructured functional materials [1]. Interest in such materials is because their properties are significantly different from the properties of materials obtained using coarsely dispersed copper powders. Copper nanopowders can improve the sintering process in powder metallurgy; they can maintain high and stable conductivity and can be used for miniaturisation of parts in communication technology and electronics; in the chemical industry they can act as reaction catalysts, provide electrical conductivity and improve the mechanical properties of polymers, etc. [2–5]. The properties of copper nanopowder depend on the crystalline and electronic structure.

The structure of copper is determined by ions located at the nodes of the crystal lattice and by the conduction electrons that belong to the entire crystal. Copper nanopowder retains its properties and shape due to dynamic equilibrium between electrostatic forces of ion interaction with each other and electrons. Such an equilibrium is determined by the electroneutrality of the ion-electron system, both in a single cell and in the entire volume of a nanoparticle. It is the conduction electrons that are the connecting element ensuring the stability of the lattice, determining the individual physicochemical properties of copper. In turn, the lattice ions keep electrons within the boundaries of the metal, preventing leaving from it. The conduction electrons determine two main terms in the total energy of the cell – the potential energy in the electrostatic field of the ions and the kinetic energy. The dependence of the total energy on the distance on which the ions are localised has a minimum. The position of this minimum gives a stable cell size, its depth determines the binding energy, and the curvature characterises the compressibility parameter of the metal [6].

When the conduction electron is removed from an individual cell, its electroneutrality is disturbed, the electron density in the volume of the nanoparticle is redistributed, and a positive uncompensated charge appears, which decreases the binding energy [7].

In other work [6] methods of creation of electronic deficiency and change of parameters of a lattice of metal after removal of electrons were not considered. This problem has been studied experimentally in this paper.

## 2 Parameters of the experiment

Irradiation of copper nanopowders was carried out by a TEA 500 electron accelerator of 500 kW.

**Table 1** Parameters of nanopowders under the action of a pulsed electron beam

Beam parameters: emitting voltage	450–500 kW
Time of impulse	100 ns
Beam current	5 kA
Beam current density	60 A/sm <sup>2</sup>
Pulse rate	0.5 imp/s (1 impulse per 2 seconds)

The dose of irradiation ranged from 1 to 50 pulses.

1 sample – 50 pulses.

2 sample – 30 pulses.

3 sample – 20 pulses.

4 sample – 5 pulses.

5 sample – 1 pulse.

Accelerator parameters are shown in Table 1. X-ray diffraction analysis of the samples was carried out using a Rigaku MiniFlex 600 XRD diffractometer (Laboratory of X-ray diffraction analysis of al-Farabi KazNU). X-ray reflections of the samples were obtained using copper radiation ( $\lambda = 1.5406 \text{ \AA}$ ). Sampling modes: voltage on the X-ray tube is 40 kV, tube current is 15 mA, step of the goniometer is  $0.02^\circ$ , shooting speed is  $10^\circ$  per second. A set of coherent reflexes on the diffractogram indicates the presence of several

crystalline phases in the product. Structural-phase analysis was performed using the software package PDXL2 and the PDF2 database. The processing of the diffractograms was carried out by CorelDRAW Graphics Suite X7.

### 3 Results and discussion

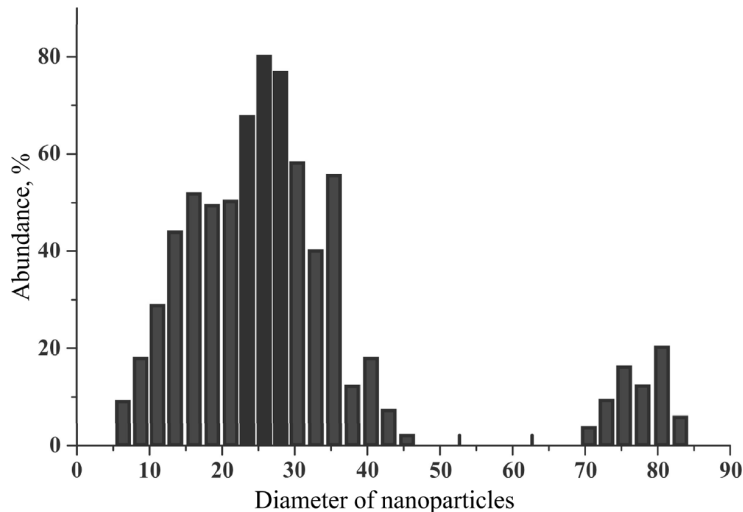
The investigated copper nanopowders were photographed on a small-angle diffractometer HECUS S3-Micro and the distribution of nanoparticles was measured by the size. The results obtained are shown on the histogram (Figure 1), from which it is seen that the nanopowder distribution is bimodal in nature, nanopowder predominantly contains nanoparticles with a size of the order of 25 and 80 nm [8].

Figure 2 shows a comparison of the diffraction patterns of unirradiated and irradiated are ok. copper nanopowders at various doses. There are no significant changes in the characteristic of the peaks.

All the peaks in the diffractogram were indicated, the phases that correspond to the reflections are shown in the diffractogram: Cu and Cu<sub>2</sub>O (Figure 3).

The following effects were observed in the analysis of irradiated samples: at a dose rate of 1 pulse, the copper peaks shift to the left (Figure 4), which indicates an increase in the parameters of the unit cell of copper nanopowder (increase in the interplanar distance). Such an increase in the interplanar distance is due to the deficit of electrons, which is created by irradiation.

**Figure 1** Dependence of the volume distribution function of particles on the dimensions

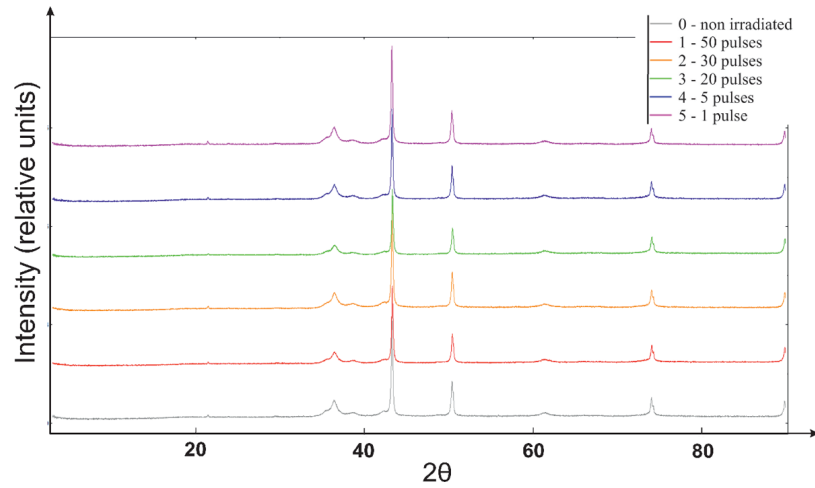


At a dose rate of 5 pulses, the interplanar distance decreases. A large deficit of electrons leads to the fact that the correlation interaction begins to play an important role, therefore, the energy of the crystal lattice increases and the crystal lattice contracts.

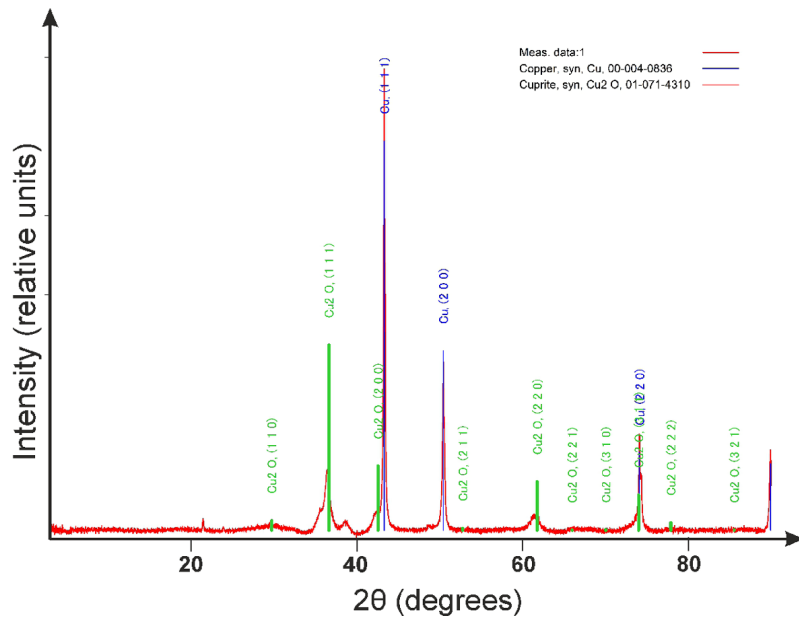
An increase in the dose up to 20 pulses leads to the peaks shifting to the right side (a larger decrease in the cell parameters), the half-width of the peak widens,

and the integral intensity increases. The expansion of the half-width of the peak indicates that the particle sizes decrease, indicating a radiative crushing. An increase in the integrated intensity indicates that the number of particles with smaller dimensions increases.

**Figure 2** Diffractograms of irradiated and nonirradiated copper nanopowders (see online version for colours)



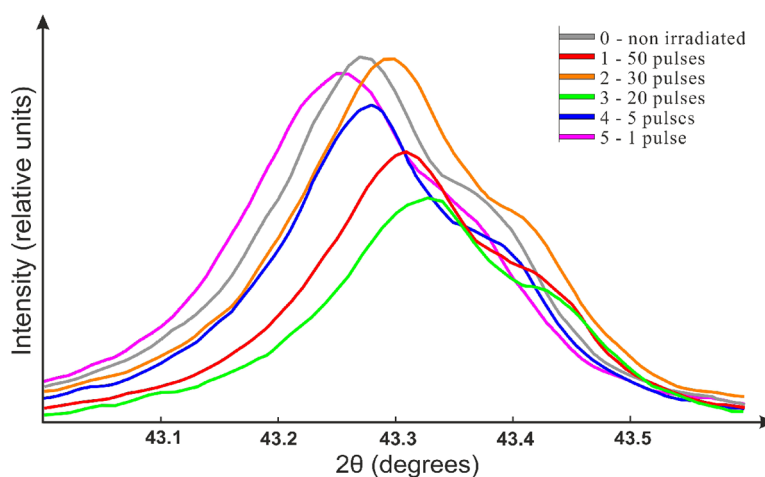
**Figure 3** Determination of the phases of the first sample and Miller indices from the diffractogram (this calculation is valid for all samples) (see online version for colours)



When the nanopowders of copper are irradiated to 30 pulses, the following is observed: the shift of the peak to the right side continues, the cell parameter decreases, the peak

intensity reaches a maximum (as in the original sample), because the entire volume of the sample has undergone the effect (reduction of the cell parameters and reduction of particle sizes). At a dose of 50 pulses, the tendency of the peak to right shift continues, and the cell parameter reaches a minimum in this work. The particle size increases compared to the dose of 30 pulses, because together with the radiative crushing there is a competing process of particle agglomeration due to the high temperature.

**Figure 4** An enlarged first reflection pattern (111) for all samples (see online version for colours)



**Table 2** Calculations of particle sizes and lattice parameters

Sample	Particle size (nm)	Lattice parameters ( $a$ [Å])
0	42.5	3.6177
1 impulse	25.4	3.6189
5 impulses	31.75	3.6175
20 impulses	28.37	3.6168
30 impulses	23.52	3.6165
50 impulses	26.93	3.6155

#### 4 Conclusions

Irradiation of copper nanopowders with a pulsed electron beam leads to a deficit in the electron density in copper nanoparticles and at low radiation doses, this leads to an increase in the parameters of the crystal lattice, as a consequence of a decrease in the metal bond. This effect is well observed on the peaks of X-ray reflection in diffractograms. Peaks are shifted to the left. A further increase in the irradiation dose leads to the fact that the correlation interaction forces begin to play an important role, the peak of the reflection shifts to the right. At a dose of 30 and 50 pulses, the correlation and exchange interactions compress the crystal, and the unit cell parameter decreases in comparison with the original sample. At all doses of irradiation, a decrease in the crystallite size is observed, and a radiative crushing occurs.

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